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July 24, 2015

## ANNOUNCEMENT

### CONTACT INFORMATION:

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### ***Cheryl Coffee Promoted to Director of Environmental Compliance at Clean Earth, Inc.***

Cheryl Coffee has been promoted to Director of Environmental Compliance at Clean Earth, Inc. Cheryl has over 20 years of experience in environmental compliance, permitting, and waste management.

Cheryl joined Clean Earth in 2008. Throughout her career, Cheryl has played key roles in regulatory compliance and remediation project management to assist clients with various waste disposal projects. In her role as Director of Environmental Compliance, Cheryl will be responsible for the overall management and renewal of operating permits, environmental reporting, and the corporate-wide environmental management program.

Cheryl graduated from Rider University with a Bachelor of Science Geosciences and University of Denver with a Masters in Environmental Policy and Management.

*Clean Earth, Inc. offers specialty waste recycling, beneficial reuse, and disposal services to energy, infrastructure, commercial and industrial markets. Headquartered in Hatboro, Pa., Clean Earth operates a network of 14 full-service facilities.*

